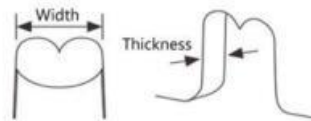




190mm/7.48"

Brand	IWISS	Model	IWS-3220M
Material	High-carbon steel	Scope	0.08~0.5mm ²
Be applicable	MOLEX1.25/JST1.25/ZH1.5/PH2.0/PH2.54/XH2.54/SM2.5		



Model	IWS-3220			
Jaw width(mm)	1.0	1.4	1.6	1.9
Jaw thickness(mm)	2.50	4.00		

STEP1: Put the terminal in the jaws



It is recommended to insert the barrel barrel from the back of the crimping die

Insert a parallel barrel into the belt die



If you squeeze the handle too hard, the deformed terminal will make it difficult for you to insert the wire into the terminal

Hold the handle so that the terminal is clamped on the upper mold

STEP2: Place wire in terminal and crimp



It is recommended to place the wire in the center of the barrel, making it a fine pleat

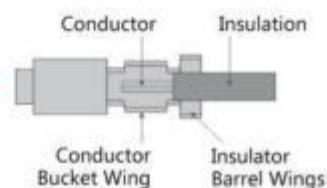
Insert a parallel barrel into the upper die



The barrel wings will be crimped along the die, and the crimping progress can be adjusted according to the wire

Squeeze the handle to curl the copper wings

STEP3: Crimp completed



Note: When crimping, the conductor part is crimped at the same time as the insulation part, please make sure that the handle is not over squeezed, which may damage the insulation of the wire



JST  LLM-OIT-P1	JST  SHF-001T-0.8BS	JST  SXH-001T-P0.6
TYCO  1318111	TYCO  1318112-1	TYCO  1827588-2





Various needs One plier

suitable for spacing : 1.25/1.5/2/PH2, XH, HA, XHB, 2.5XH, YH025, SMH250/2510, CH10, 25415.JST, D-SUB connectors, etc.

